



ROUND TUBE

No.	OD (mm)	CLR (mm)	Clamp Distance (Minimum straight distance between bends)	Roll Bend
1	4.76	9.52	7mm	
		20	7mm to 14mm	
2	6.35	12.7	6mm to 15mm	
		19.1	8mm to 17mm	
3	7.94	11.5	9mm	
		15.9	10mm to 20mm	
		23.8	10mm to 20mm	
4	9.53	19.06	12mm to 15mm	
		28.6	13mm to 15mm	
5	10	20	24mm	
6	12	24	23mm	
7	12.7	25.4	22mm to 29mm	Yes (CNC)
		38.1	37mm	
8	15	30	23mm	
9	15.88	23.8	40mm	
		31.8	30mm to 40mm	
		58	30mm	
10	16	32	23mm	
11	19.05	28.5	31mm	Yes (CNC)
		38.1	32mm to 48mm	
12	20	40	40mm	
13	22	44	28mm to 43mm	
14	25	50	49mm	Yes (CNC & HPK)
15	25.4	38.1	48mm to 58mm	Yes (CNC & HPK)
		50.8	46mm to 49mm	
		64	47mm	
		76.2	58mm	
		101.6	48mm	
152.4	58mm			
16	28	56	55mm	
17	30	60	80mm	
18	31.75	47.7	68mm to 82mm	Yes (HPK)
		53.9	53mm	
		63.5	55mm to 78mm	
		95.3	78mm	
		152.4	77mm	

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ROUND TUBE

No.	OD (mm)	CLR (mm)	Clamp Distance (Minimum straight distance between bends)	Roll Bend
19	35	70	95mm	
		215	87mm	
20	38.1	57	82mm	Yes (CNC & HPK)
		76.2	65mm to 84mm	
		114.3	82mm	
21	42.4	84	104mm	Yes (HPK)
22	44.5	88.9	110mm	
23	50.8	76.2	80mm to 125mm	Yes (HPK)
		101.6	100mm to 125mm	
		152.4	125mm	
24	57.2	88.9	80mm to 120mm	
25	63.5	95.3	120mm to 158mm	Yes (HPK)
		190.5	190mm	
26	76.2	114.3	110mm	Yes (HPK)
		228.6	188mm	
27	88.9	133.4	225mm	
		266.7	225mm	
28	101.6	152.4	170mm	

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ROUND NB PIPE

No.	NB	OD(mm)	CLR (mm)	Clamp Distance	Roll Bend
29	15NB	21.3	63.9	50mm	Yes (HPK)
30	20NB	26.9	53.8	67mm	Yes (HPK)
			80.7	70mm	
31	25NB	33.7	65	85mm	Yes (HPK)
			76.2	87mm	
			101.1	88mm	
32	32NB	42.4	76.2	107mm	Yes (HPK)
			84	104mm	
			127.2	110mm	
33	40NB	48.3	60	82mm	Yes (HPK)
			144.9	125mm	
			152.4	125mm	
34	50NB	60.3	90.45	123mm	Yes (HPK)
			180.9	157mm	
35	65NB	73	188	178mm	
36	65NB	76.1	195	187mm	Yes (HPK)
			228.6	187mm	



RECTANGULAR HOLLOW SECTION

No.	OD(mm)	CLR (mm)	Clamp Distance	Roll Bend
37	38.1 X 25.4	127	98mm	
38	50.8 X 25.4	127	124mm	Yes (HPK)
39	80 X 40	200	200mm	Yes (HPK)

SQUARE HOLLOW SECTION

No.	OD(mm)	CLR (mm)	Clamp Distance	Roll Bend
40	12.7 x 12.7	38.1	38mm	Yes (HPK)
41	19.05 x 19.05	57.15	58mm	Yes (HPK)
42	25.4 x 25.4	76.2	78mm	Yes (HPK)
43	31.8 x 31.8	127.2	108mm	Yes (HPK)
44	38.1 x 38.1	152.4	118mm	Yes (HPK)
45	40 x 40	152.4	118mm	Yes (HPK)
46	50.8 x 50.8	200	158mm	Yes (HPK)

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